

## COMPRESSOR DEFINITION

Designation	<b>VEM T404U</b>
Nominal Voltage/Frequency	<b>230 V 40-150 Hz</b>
Engineering Number	<b>513903036</b>

## A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-290		
3 Nominal voltage and frequency	230 / 40-150	[ V / Hz ]	
4 Application type	Low-Medium Back Pressure (Light Commercial / Peak 65°C)		
4.1 Evaporating temperature range	-40°C to 0°C	(-40°F to 32°F)	
5 Motor type	BPM		
6 Starting torque	LST/HST - Low/High starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	60	[ °C ]	
9.2 Peak	65	[ °C ]	
10 Maximum winding temperature	130	[ °C ]	

## B - MECHANICAL DATA

1 Commercial designation	1/3+	[hp]
2 Displacement	4.25	[cm <sup>3</sup> ] (0.259 cu.in)
2.1 Bore [mm]	19.000	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	220	[ml] (7.44 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO22	
4 Weight (with oil charge)	7.18	[kg] (15.83 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

## C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	230 V 40-150 Hz 3 ~ (Three phase)	
2 Starting device type	Inverter	
2.1 Starting device	VCC32456 SXAXX	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	INVERTER VCC3 2456 S	
6 Start winding resistance	13.65	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	13.65	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50/60 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50/60 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50/60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	TUV	

**D - PERFORMANCE - CHECK POINT DATA**

TEST CONDITIONS: <b>@220V1200RPM</b>			<b>ASHRAELBP32</b> <b>Static</b>		Evaporating temperature (Condensing temperature)	<b>-23.3°C (-9.94°F)</b> <b>54.4°C (129.92°F)</b>		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
362	91	106	58	0.54	1.08	6.24	1.57	1.83

TEST CONDITIONS: <b>@220V1200RPM</b>			<b>ASHRAELBP32</b> <b>Fan</b>		Evaporating temperature (Condensing temperature)	<b>-23.3°C (-9.94°F)</b> <b>54.4°C (129.92°F)</b>		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
368	93	108	56	0.54	1.10	6.57	1.66	1.93

TEST CONDITIONS: <b>@220V1600RPM</b>			<b>ASHRAELBP32</b> <b>Static</b>		Evaporating temperature (Condensing temperature)	<b>-23.3°C (-9.94°F)</b> <b>54.4°C (129.92°F)</b>		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
448	113	131	69	0.63	1.33	6.49	1.64	1.90

TEST CONDITIONS: <b>@220V1600RPM</b>			<b>ASHRAELBP32</b> <b>Fan</b>		Evaporating temperature (Condensing temperature)	<b>-23.3°C (-9.94°F)</b> <b>54.4°C (129.92°F)</b>		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
457	115	134	68	0.63	1.36	6.72	1.69	1.97

TEST CONDITIONS: <b>@220V2000RPM</b>			<b>ASHRAELBP32</b> <b>Static</b>		Evaporating temperature (Condensing temperature)	<b>-23.3°C (-9.94°F)</b> <b>54.4°C (129.92°F)</b>		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
551	139	161	85	0.75	1.64	6.48	1.63	1.90

TEST CONDITIONS: <b>@220V2000RPM</b>			<b>ASHRAELBP32</b> <b>Fan</b>		Evaporating temperature (Condensing temperature)	<b>-23.3°C (-9.94°F)</b> <b>54.4°C (129.92°F)</b>		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
563	142	165	84	0.75	1.68	6.70	1.69	1.96

**E - PERFORMANCE - CURVES**

**D - PERFORMANCE - CHECK POINT DATA**

TEST CONDITIONS: <b>@220V3000RPM</b>			<b>ASHRAELBP32</b> <b>Static</b>		Evaporating temperature (Condensing temperature		<b>-23.3°C (-9.94°F)</b> <b>54.4°C (129.92°F)</b>	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
807	203	236	126	1.07	2.40	6.40	1.61	1.88

TEST CONDITIONS: <b>@220V3000RPM</b>			<b>ASHRAELBP32</b> <b>Fan</b>		Evaporating temperature (Condensing temperature		<b>-23.3°C (-9.94°F)</b> <b>54.4°C (129.92°F)</b>	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
826	208	242	126	1.07	2.46	6.56	1.65	1.92

TEST CONDITIONS: <b>@220V3600RPM</b>			<b>ASHRAELBP32</b> <b>Static</b>		Evaporating temperature (Condensing temperature		<b>-23.3°C (-9.94°F)</b> <b>54.4°C (129.92°F)</b>	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
939	237	275	149	1.26	2.79	6.30	1.59	1.85

TEST CONDITIONS: <b>@220V3600RPM</b>			<b>ASHRAELBP32</b> <b>Fan</b>		Evaporating temperature (Condensing temperature		<b>-23.3°C (-9.94°F)</b> <b>54.4°C (129.92°F)</b>	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
966	243	283	151	1.26	2.88	6.40	1.61	1.88

TEST CONDITIONS: <b>@220V4500RPM</b>			<b>ASHRAELBP32</b> <b>Static</b>		Evaporating temperature (Condensing temperature		<b>-23.3°C (-9.94°F)</b> <b>54.4°C (129.92°F)</b>	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
1180	297	346	192	1.60	3.51	6.15	1.55	1.80

TEST CONDITIONS: <b>@220V4500RPM</b>			<b>ASHRAELBP32</b> <b>Fan</b>		Evaporating temperature (Condensing temperature		<b>-23.3°C (-9.94°F)</b> <b>54.4°C (129.92°F)</b>	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
1208	304	354	194	1.60	3.60	6.23	1.57	1.83

**F - EXTERNAL CHARACTERISTICS**

1 Base plate	Universal EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.2 +0.12/-0.08	[mm]	(0.323" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		